

Chamfering Cutterhead HW, pivoting: Ideal for joining and chamfering on 3-axis CNC machines

The LEUCO shank swivel cutterhead with extended swivel range and synchronous adjustment is the flexible solution for precise joining and chamfering on modern 3-axis CNC machines – economical, sustainable, and suitable for any size of operation.

Benefits:

- | Generous swivel range from -45° to $+70^{\circ}$ for maximum machining freedom at challenging angles.
- | Stepless and synchronous adjustment via adjustment wheel for quick, intuitive, and convenient adjustment of the swivel angle.
- | Locking via locking screw for secure fixation of the selected position.
- | Robust mechanics – Durable and low-maintenance – ideal for reliable continuous operation.

Available from stock now.

The ideal solution for anyone who values flexibility, ease of use, and robustness.

Turnover knife swivel cutterhead

$\varnothing D$	$\varnothing D_{max}$	L2	$\varnothing d$	L3	L1	Z	L/R	Ident-No.
125	148	50	25	55	130	2	R	80506128 L
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	

Spare parts

	Dimensions	VP	Ident-No.
Pressure bar	10,7x9,8x48		80506445 S
Threaded pins	M8x12 DIN EN ISO 4028	10	180001 L
[mm]	[mm]	[St.]	

Turnover knives

B	H	S	$\varnothing d$	L	Wedge \sphericalangle	LEUCODUR	Ident-No.
49,5	12	1,5	4,0	26	55	HL Board 05	180826 L
50	12	1,5	4,0	26	55	HL Board 05	003085 L
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	

Swivel range
from -45° ...



... to $+70^{\circ}$



Loosen the locking screws and adjust the cutter synchronously by simply turning the wheel continuously.

👉 www.youtube.com/leucotooling

