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LEUCO EcoLine with solid carbide body Shank-Type Cutter Program

01

Inhalt / Content

The EcoLine Shank-Type Cutter program by LEUCO meets the requirements with regard to an inexpensive standard program with solid carbide body.

Machine / Application

- I For use on CNC stationary machines
- I Sizing, jointing, grooving and dividing in roughing and finishing quality
- I For cutting of openings and contours and for traveling plunge cut using Z and X or Y axis

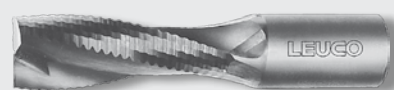
Design

- I With roughing or finishing grinding
- I With universally applicable HW grades
- I Spiral positiv or negativ - adapted to the mode of application and workpiece clamping
- I Suitable clamping elements for the EcoLine program are: LEUCO Tribos, LEUCO ps-System, LEUCO heat shrink-fit chuck and conventional draw-in collet chuck

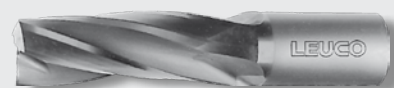
Advantages

- I Available in small cutting diameters
- I Resharpenable
- I Robust design for high mechanical stress

Bildmaterial / Imagery



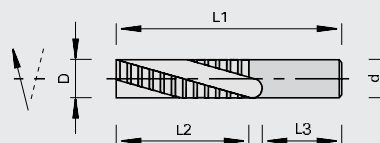
LEUCO VHW EcoLine Roughing Cutter



LEUCO VHW EcoLine Finishing Cutter

Dimensions LEUCO VHW EcoLine Roughing Cutter

Ø D [mm]	L 2 [mm]	Ø d [mm]	L 1 [mm]	Z	Spiral	Ident-No.
8	32	8	75	3	positive	183950
10	32	10	75	3	positive	183951
12	42	12	90	3	positive	183952
16	35	16	90	3	positive	183953
16	55	16	110	3	positive	183954



Dimensions LEUCO VHW EcoLine Finishing Cutter

Ø D [mm]	L 2 [mm]	Ø d [mm]	L 1 [mm]	Z	Spiral	Ident-No.
3	15	3	60	2	positive	183937
3	15	6	60	2	positive	183938
4	15	4	60	2	positive	183939
4	15	4	60	2	negative	183940
4	15	6	60	2	positive	183941
5	15	5	60	2	positive	183942
6	22	6	60	2	positive	183943
6	22	6	60	2	negative	183944
8	30	8	75	2	positive	183945
8	30	8	75	2	negative	183946
10	30	10	75	2	positive	183947
10	30	10	75	2	negative	183948
12	42	12	90	3	positive	183949

